

**Science of Seed Processing** 



**DESTONER**PRESSURE TYPE

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Saat Technologe is more than the equipment we produce. We are professionals who thrive on building creative solutions to bring your vision to life. We've been doing it since 2008. We combine the right technology with the right team to bring it all together. Our purpose is your success. You can feel confident because you have an expert at your side helping you grow into the future.

To find the right cleaning process for your business, you need a partner who understands your challenges and offers expert support. Saat Technologe has been helping customers succeed for more than 15 years. With a wide range of accurate and effective Seed Processing Equipment for grain, seed, feed and food, you can feel confident with an expert at your side to help you grow into the future.

## Optimize your Cleaning Process with our Destoners.

Destoning is an important step in the cleaning process for the milling industry when processing material harvested from the ground. With the ability to select elements according to specific weight, destoners purify the production from heavy impurities, such as stones, as well as metals, plastics and other granular contaminants. Saat Technologe's Destoners are user friendly and designed to meet the needs of your business, so, you can feel confident you will get the right system tailored to your operation.

## **Pressurized Destoner**

Suitable for separating heavier impurities such as stones, glass, metal, by means of pressure fans.

## **ADVANTAGES**

- · High capacity
- · Easy to adjust
- · Precise sorting with advanced pressurized air system
- · Simple feeding system
- · Optimum aspiration



Grains or particles of almost identical size are fed continuously on the separating deck to ensure a uniform bed of material over the whole width of the deck surface. For better feeding results, a Hopper bin with an automatic actuator drive is used.

The deck is fluidised by a completely uniform pressurised air system and lifts the light material. The heavy material (such as stones) sinks towards the bottom and contacts the deck surface. The deck itself is powered by a well-balanced eccentric drive, which moves the deck at low amplitude and high frequency upwards. The heavy material contacting a specially designed square wire deck surface moves up, (stone outlet) while the light material fluidised by the air system is pulled down by gravity. This system allows for precise adjustments leading to better sorting results.

| ADJUSTABLE                 | AVAILABLE DE-STONER PRESSURE TYPES        |  |   |  |  |  |
|----------------------------|---|--|---|--|--|--|
| PARAMETERS                 | Mechanic TYPE Semi Auto TYPE              |  | PLC TYPE                                  |  |  |  |
| Linear Feeding on<br>Deck  | Digital Potentiometer with VFD            | Digital Potentiometer with VFD           | PLC T/S PANEL with VFD                    |  |  |  |
| Deck Speed                 | Fix Speed Eccentric - On and Off *        | Fix Speed Eccentric - On and Off *       | PLC T/S PANEL with VFD                    |  |  |  |
| Air Pressure               | Manually Cont. Valves of Air inlet Gate * | VFD for Air Pressure Fan                 | PLC T/S PANEL with VFD                    |  |  |  |
| Exhaust Suction Aspiration | Manually Cont. Throttle for Air Suction * | Manually Cont. Throttle for Air Suction* | Manually Cont. Throttle for Air Suction * |  |  |  |
| Deck Rise and Low          | Manual Controlled Jack Lift*              | Manual Cont. Jack Lift*                  | TOUCH SCREEN PLC PANEL                    |  |  |  |
| * Optionally: Variable Fi  | Settings Memory System for Re-Call        |  |   |  |  |  |
| Abbreviations: T/S-Touc    | Clever Periodic Discharge<br>System       |  |   |  |  |  |

| MACHINE TECHNICAL DATA |                   |                            |          | Pressurized  |              |              |
|------------------------|-------------------|----------------------------|----------|--------------|--------------|--------------|
|                        |                   |                            |          | DS Medium    | DS Large     | DS Xlarge    |
| Dimensions             | Length            |                            | mm       | 1125         | 2250         | 2780         |
|                        | Width             |                            | mm       | 600          | 1720         | 1680         |
|                        | Height            |                            | mm       | 785          | 1230         | 2350         |
| Technical<br>data      | Screen area       |                            | m2       | 0.92         | 1.30         | 2.50         |
|                        | Power consumption | Fan drive                  | Kw       | 1.1          | 1.1          | 1.5          |
|                        |                   | Reciprocating drive        | Kw       | 1.1          | 1.1          | 1.5          |
|                        |                   | Air requirements destoner  | m³ / min | 95/120       | 155/200      | 185/230      |
|                        |                   | Air requirements dust hood | m³ / min | 150 (300 Pa) | 235 (300 Pa) | 275 (300 Pa) |
| Weight                 | Destoner net      |                            | Kg       | 650          | 750          | 1250         |
| Capacity               | Wheat             |                            | t/h      | 5.0          | 10.0         | 20.0         |
|                        | Green coffee      |                            | t/h      | 3.8          | 7.5          | 15.0         |
|                        | Roasted coffee    |                            | t/h      | 2.5          | 5.0          | 10.0         |
|                        | Rice (Paddy)      |                            | t/h      | 3.2          | 6.5          | 13.0         |
|                        | Soybeans          |                            | t/h      | 4            | 8            | 16           |